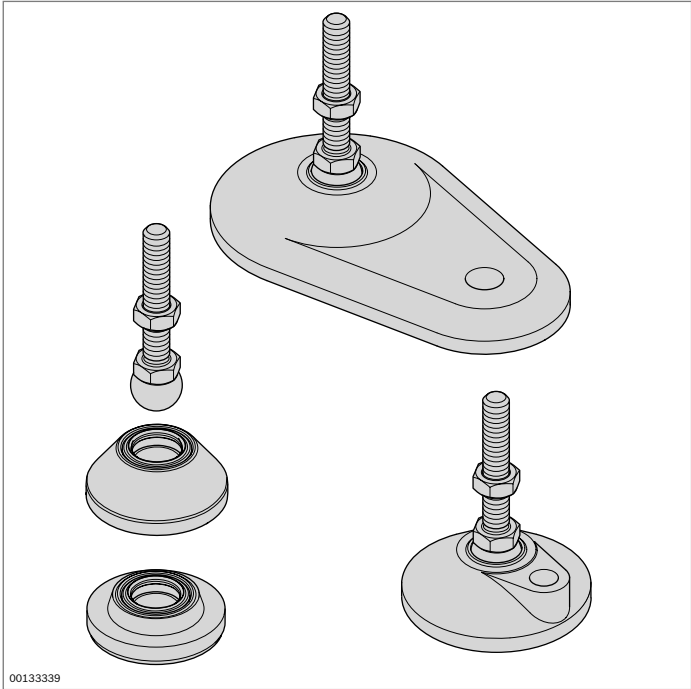


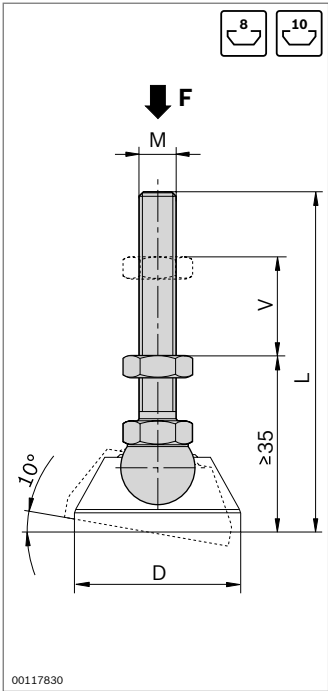


Modular leveling feet

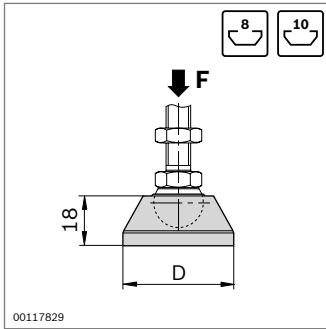


- Leveling feet for compensating irregularities in the floor up to 10°
 - Modular system, various combinations possible
 - Spindles and base plates can be combined as desired
 - Base plates with screw hole for simple screw fitting to the floor
- The damping plate prevents the transfer of vibrations and allows a defined conduction of voltages via a set of grounding components (p. 17-2)
- Profile machining: thread M in central hole

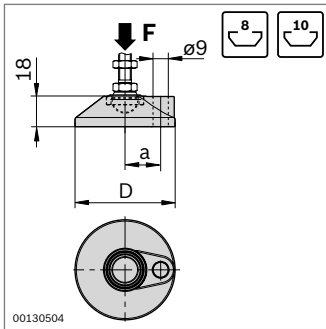
Accessories: bearing ring (p. 6-16)



Shaft	F (N)	M	L (mm)	V (mm)	ESD	No.
Stainless steel	10000	M8	75	20		20 3 842 536 811
	20000	M12	85	30		20 3 842 536 812
	20000	M12	145	80		20 3 842 537 223
	20000	M12	200	135		20 3 842 537 225
	30000	M16	85	20		20 3 842 537 227
	30000	M16	145	80		20 3 842 537 229
	30000	M16	200	135		20 3 842 537 231
	30000	M16	200	135		20 3 842 537 232
Steel, galvanized	10000	M8	75	20		20 3 842 537 220
	20000	M12	85	30		20 3 842 537 222
	20000	M12	145	80		20 3 842 537 224
	20000	M12	200	135		20 3 842 537 226
	30000	M16	85	20		20 3 842 537 228
	30000	M16	145	80		20 3 842 537 230
	30000	M16	200	135		20 3 842 537 232
	30000	M16	200	135		20 3 842 537 232

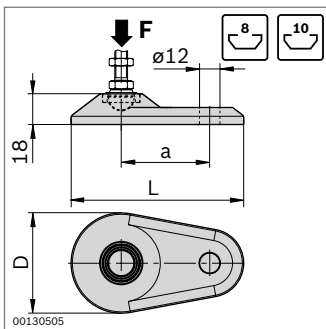


Base plate	F (N)	D (mm)	ESD	No.
Stainless steel	20000	29	20	3 842 536 694
	30000	39	20	3 842 536 695
	30000	44	20	3 842 536 696
	30000	59	20	3 842 538 673
	30000	79	20	3 842 537 206
Diecast zinc, black powder coating	20000	29	20	3 842 538 674
	30000	39	20	3 842 538 675
	30000	44	20	3 842 538 676
	30000	59	20	3 842 538 677
	30000	79	20	3 842 538 678
PA; black	5000	29	20	3 842 538 832
	9000	39	20	3 842 538 833
	9000	44	20	3 842 538 834
	9000	59	20	3 842 538 835
	9000	79	20	3 842 538 836



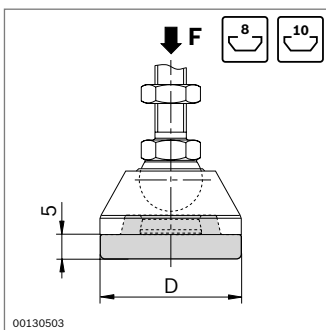
Base plate with screw hole	F (N)	D (mm)	a (mm)	No.
	30000	59	21	3 842 538 932
	30000	79	31	3 842 538 934

Material: diecast zinc, black powder coating



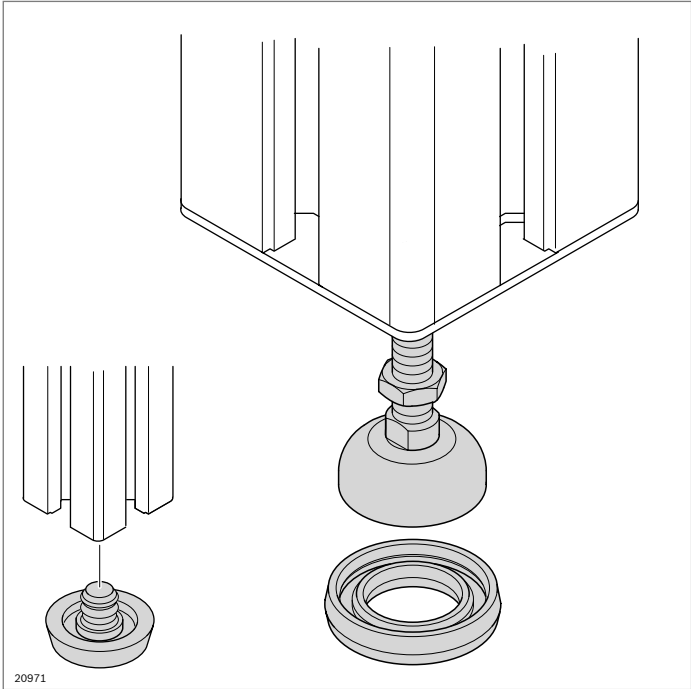
Oval base plate with screw hole	F (N)	D (mm)	a (mm)	L (mm)	No.
	30000	59	52	100	3 842 538 679
	30000	79	65	130	3 842 538 680

Material: diecast zinc, black powder coating

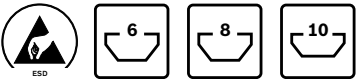


Damping plate	F (N)	D (mm)	No.
	1100	29	3 842 538 555
	1600	39	3 842 538 556
	2000	44	3 842 538 557
	2500	59	3 842 538 558
	2800	79	3 842 538 559

Material: PUR, black



Leveling foot, foot, damping ring



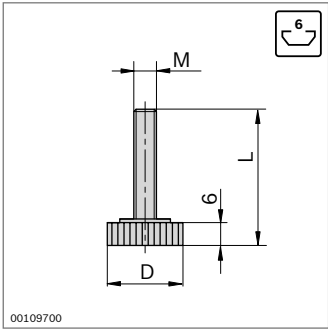
Leveling foot

- For compensating irregularities in the floor up to 5°
- Fully assembled spindle and base plate
- Profile machining: threading in central hole

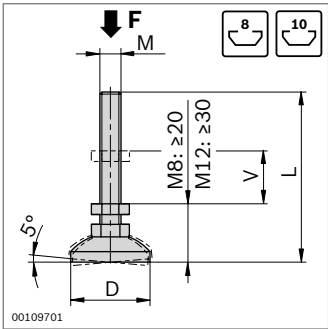
Damping ring

- The electrically insulating damping ring prevents the transfer of vibrations and allows a defined conduction of voltages via a set of grounding components (p. 17-2)

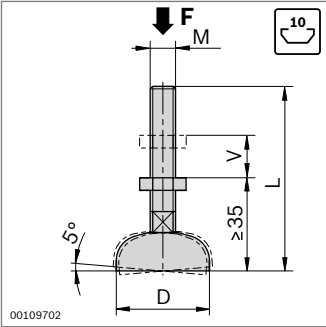
Accessories:
bearing ring (p. 6-16); for when cover caps with a hole are used



Leveling foot	M	D (mm)	L (mm)		No.
	M6	20	41	20	3 842 518 743
Material:	steel/plastic				

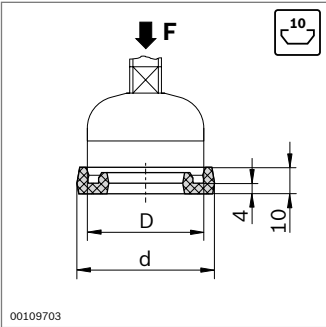


Leveling foot	F (N)	M	D (mm)	L (mm)	V (mm)	ESD		No.
	5000	M8	30	65	15		20	3 842 502 257
	8000	M12	30	72	14		20	3 842 529 025
Material:	steel, galvanized							



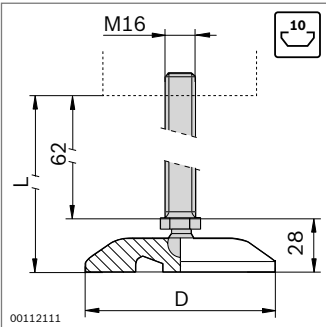
Leveling foot	F (N)	M	D (mm)	L (mm)	V (mm)	ESD	No.
	10000	M12	44	85	30		20 3 842 352 061
	20000	M16	44	145	80		20 3 842 311 956
	10000	M12	44	160	80		20 3 842 536 470
	10000	M12	58	85	30		20 3 842 511 893
	20000	M16	90	85	20		20 3 842 311 950
	20000	M16	90	145	80		20 3 842 311 951
	20000	M16	90	200	135		20 3 842 527 186

Material: steel, galvanized



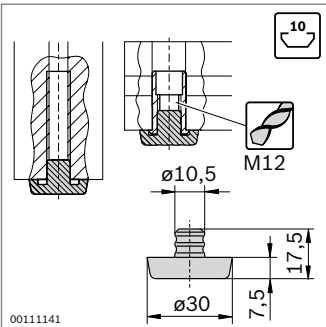
Damping ring	F (N)	D (mm)	d (mm)	No.
	1600	30	39	20 3 842 529 024
	2000	44	52	20 3 842 521 817
	2500	58	66	20 3 842 522 301
	3000	90	98	20 3 842 522 303

Material: PUR; natural, hardness: shore A 70-80



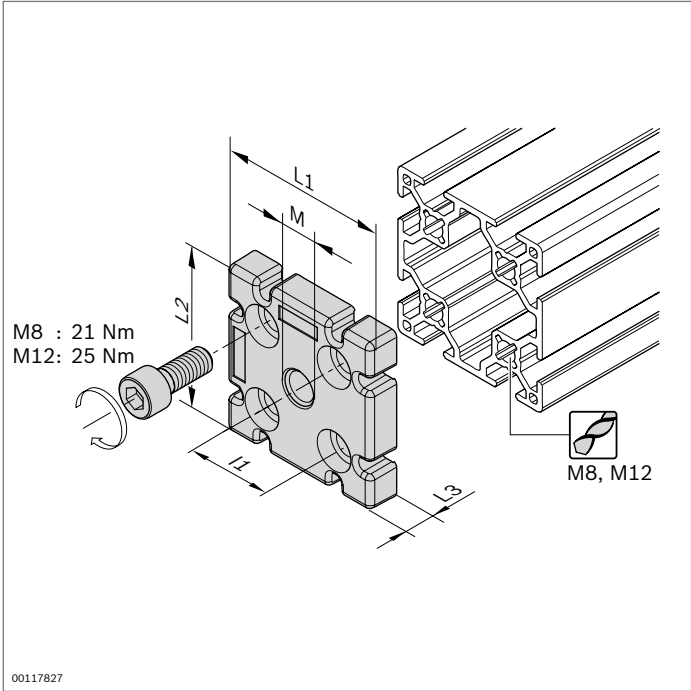
Leveling foot	M	D (mm)	L (mm)	V (mm)	No.
	M16	80	95	62	1 3 842 533 310

Material: Shaft: stainless steel
Base plate: PA



Foot	No.
	100 3 842 514 568

Material: TPE, black



Plate



- For fastening leveling feet in profiles without a central hole
- For use as an end connector or T-connector
- Profile machining: tapping of thread in the central hole

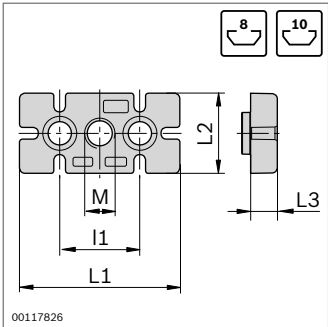


Plate	F (N)	M	L1 (mm)	I1 (mm)	L2 (mm)	L3 (mm)	No.	FS
30x60	8000	M12	60	30	30	11	3 842 536 560	2xFS1
40x80	10000	M12	80	40	40	15	3 842 536 562	2xFS2
45x90	20000	M16	90	45	45	15	3 842 536 564	2xFS2

Material: Plate: diecast aluminum
Fastening material: steel, galvanized

Scope of delivery: Incl. fastening material (FS)

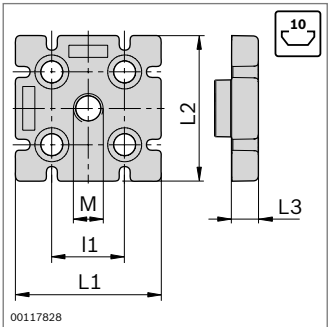
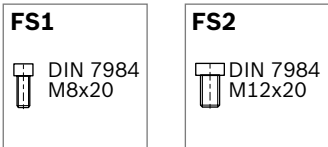
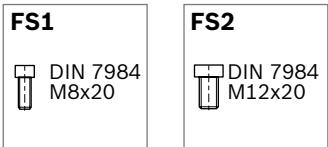
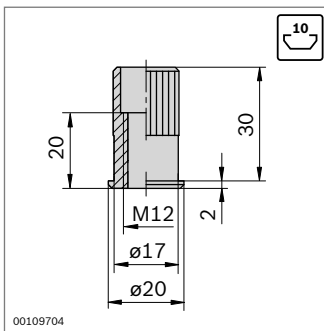
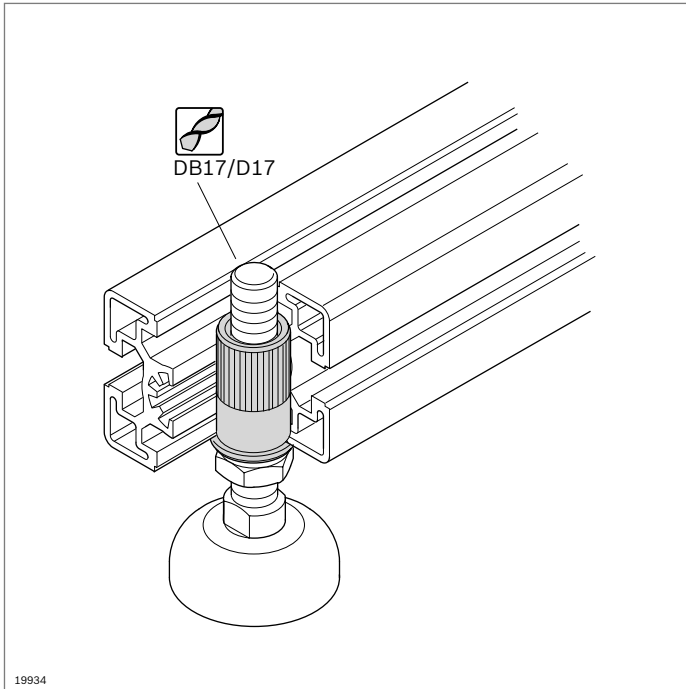


Plate	F (N)	M	L1 (mm)	I1 (mm)	L2 (mm)	L3 (mm)	No.	FS
60x60 8N	10000	M12	60	30	60	11	3 842 536 566	4xFS1
80x80L	10000	M12	80	40	80	15	3 842 529 416	4xFS2
90x90L	20000	M16	90	45	90	15	3 842 511 352	4xFS2
100x100L	20000	M16	100	50	100	15	3 842 529 417	4xFS2

Material: Plate: diecast aluminum
Fastening material: steel, galvanized

Scope of delivery: Incl. fastening material (FS)

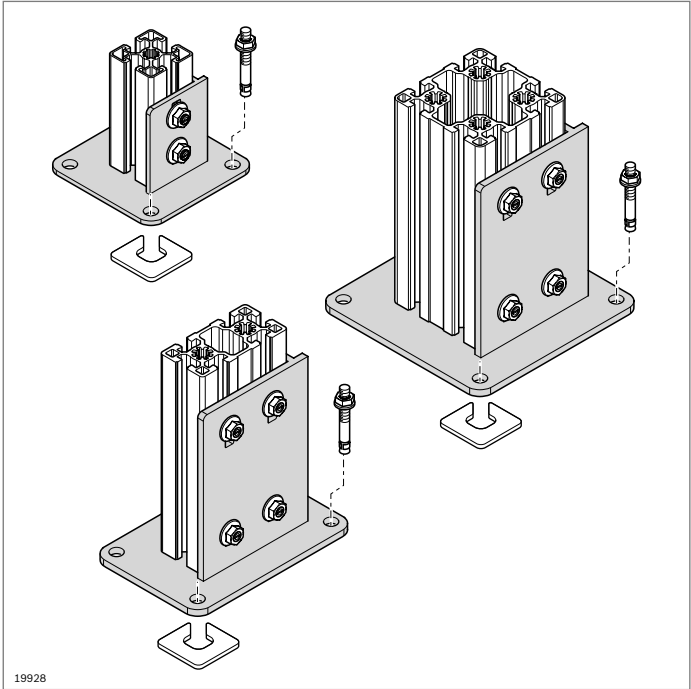




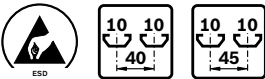
Threaded sleeve

- For fastening leveling feet at an angle to the longitudinal profile direction
- Profile machining:
 - drilling of blind hole DB17
 - drilling of through-hole D17

Threaded sleeve	No.
	3 842 504 790
Material:	Steel, galvanized



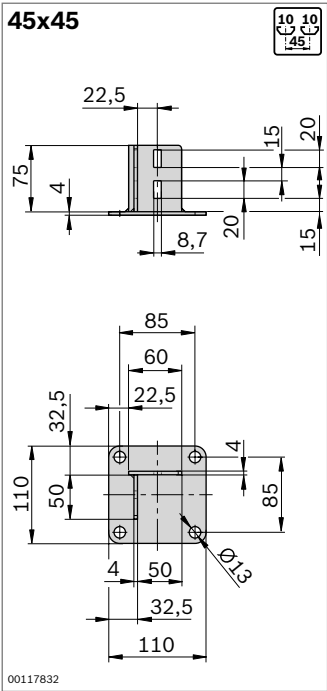
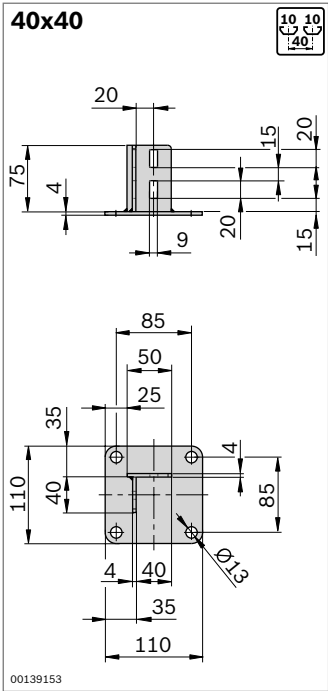
Base plate, steel



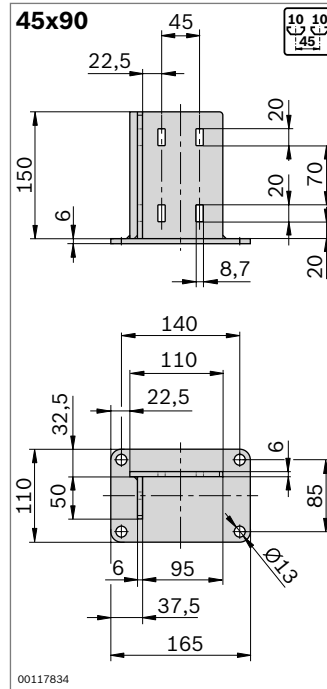
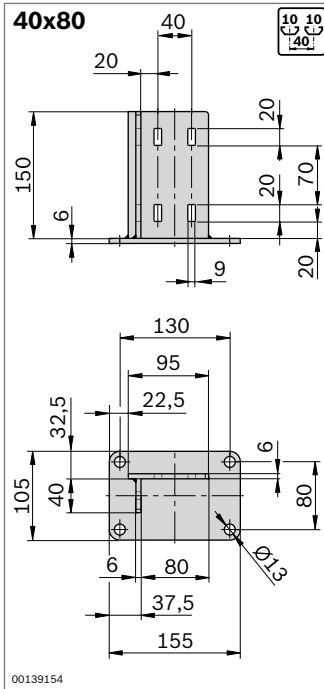
- Used in construction for supporting separating and protective walls
- Profile machining: not required

Accessories:

- T-bolt M8x20, 10 mm slot (p. 3-6)
- Flange nut M8 (p. 3-6)
- Floor dowel **3 842 526 561** (p. 6-12)
- Washer (p. 6-13)

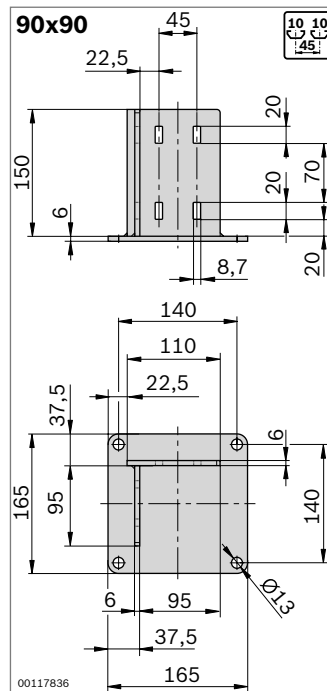
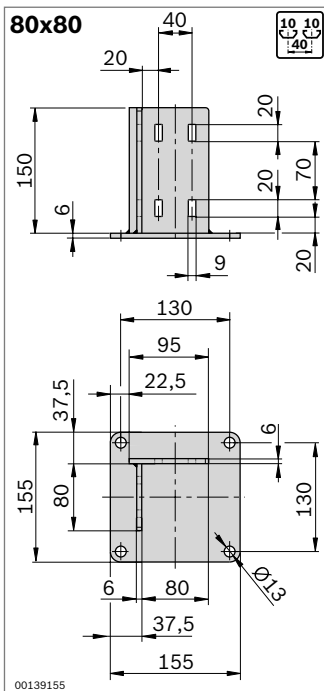


Base plate, steel	ESD	No.
40x40		3 842 542 667
45x45		3 842 536 581
Material:	Steel, galvanized	



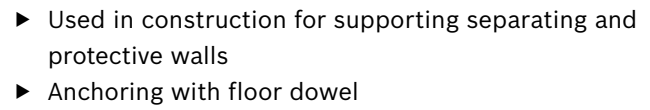
Base plate, steel	ESD	No.
40x80		3 842 542 668
45x90		3 842 536 207

Material: Steel, galvanized



Base plate, steel	ESD	No.
80x80		3 842 542 669
90x90		3 842 536 746

Material: Steel, galvanized

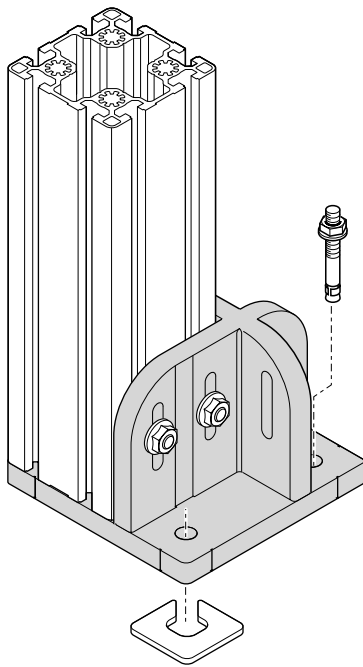


Bracket (p. 3-17)



- ▶ floor dowel **3 842 526 560** (p. 6-12)
- ▶ washer (p. 6-13)

- ▶ floor dowel **3 842 540 668** (p. 6-12)
- ▶ washer (p. 6-13)

120x120
150x150

19929

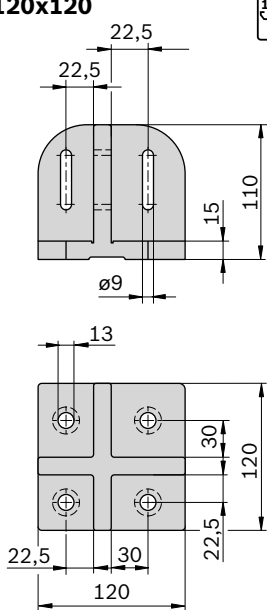
Base plate 120x120, 150x150

- For flush mounting of supports. No danger of tripping!
- Markings arranged at the center of the profile for precise alignment
- Anchoring with floor dowel

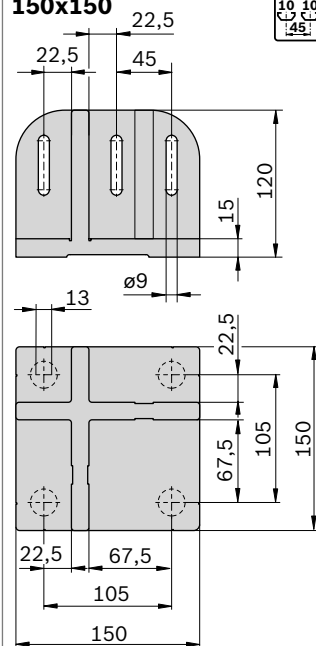
Accessories, required:

- T-bolt M8x30 **3 842 528 721** (p. 3-6)
- Flange nut M8, **3 842 345 081** (p. 3-6)
- Floor dowel **3 842 526 561** (p. 6-12)
- Washer (p. 6-13)

6

120x120

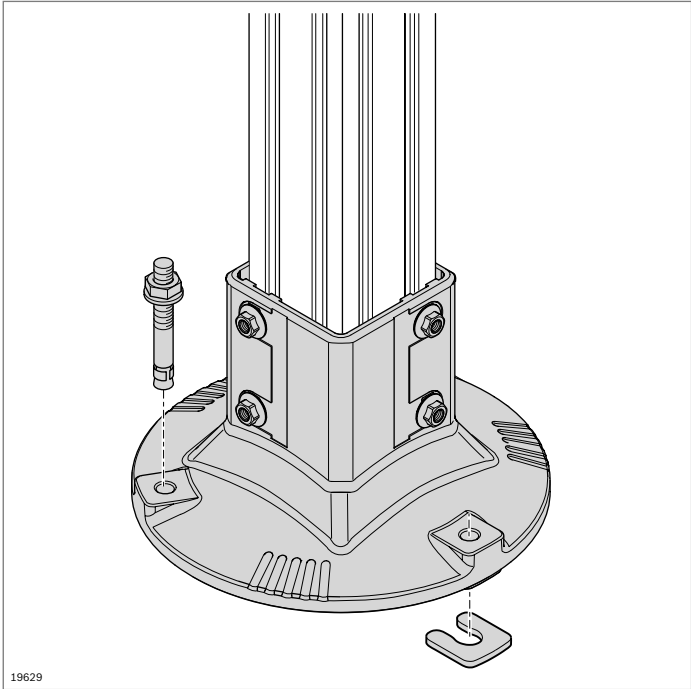
00109708

150x150

00109711

Base plate	ESD	No.
120x120		3 842 527 553
150x150		3 842 524 469

Material: Diecast aluminum



Foot
Floor dowel, washer

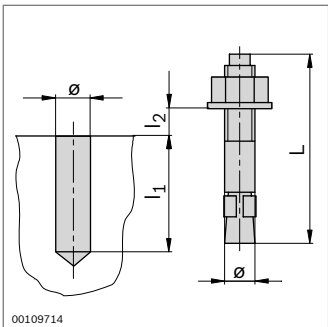
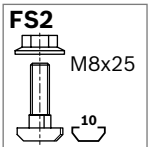
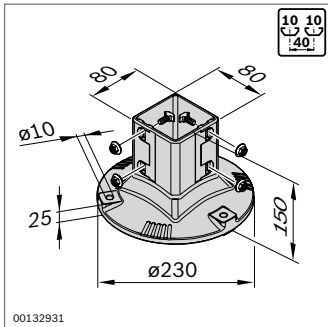
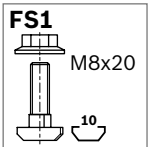
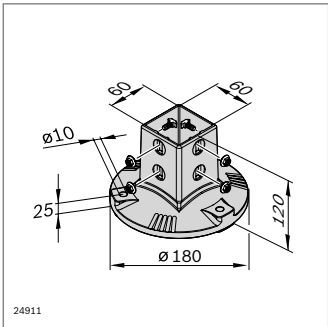


Foot

- For constructing supports made of 80x80L and 60x60 profiles
- Large standing surface for high stability
- Easy cleaning thanks to few horizontal surfaces
- Open on the inside to enable draining of liquids
- Stop as depth limit for profile (removable)

Required accessories:

- floor dowel **3 842 540 668**
- washer **3 842 546 717** or **3 842 546 718**



Foot, AL	No.	FS
60x60	1	3 842 544 875 4xFS1
Material: Aluminum, silver coating (RAL 9006)		
Fastening material: steel, galvanized		
Scope of delivery: Incl. fastening material (FS1)		

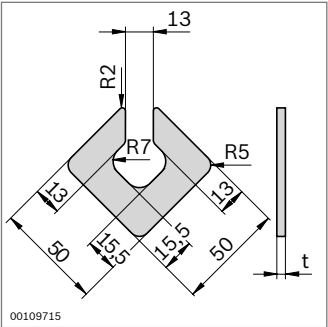
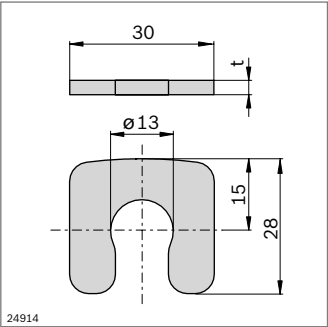
Foot	No.	FS
80x80	3 842 540 173	4xFS2
Material: Aluminum, silver coating (RAL 9006)		
Fastening material: steel, galvanized		
Scope of delivery: Incl. fastening material (FS1)		

Floor dowel

- For anchoring the base plates

Floor dowel	Ø	L (mm)	I ₁ (mm)	I _{2 max} (mm)	No.
	8	80	65	15 100	3 842 526 560
	10	90	70	15 100	3 842 526 561
	8	95	65	30 100	3 842 540 668

Material: Steel, galvanized



Washer

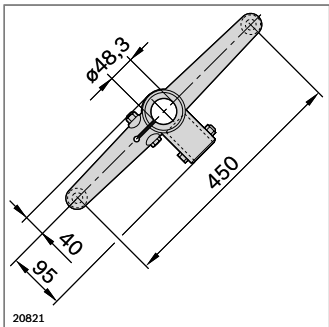
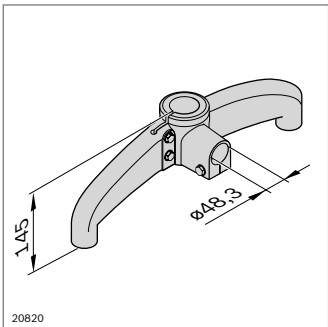
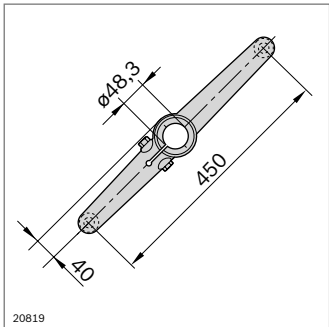
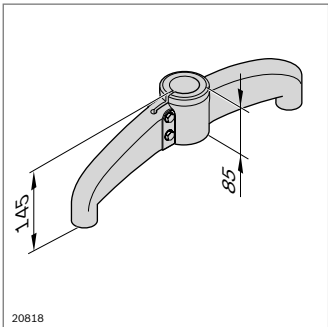
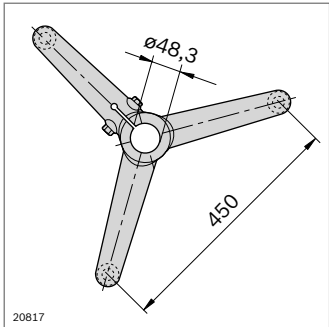
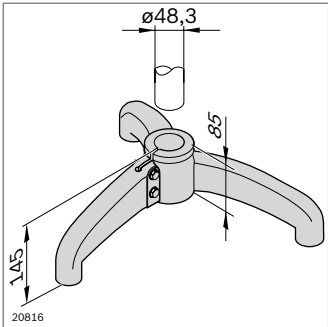
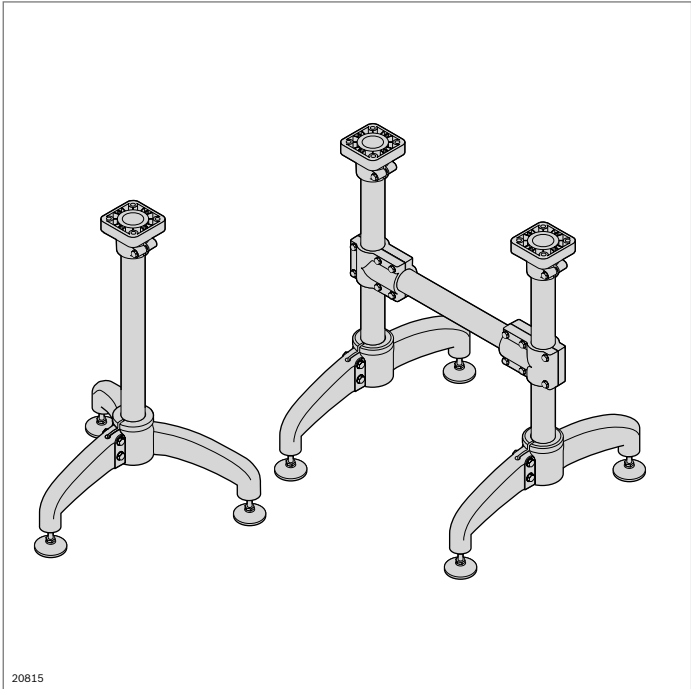
► For leveling in case of uneven flooring

Washer	t (mm)		No.
for round feet	1	100	3 842 546 717
	3	100	3 842 546 718

Material: Steel; stainless

Washer	t (mm)		No.
for square feet	1	100	3 842 528 189
	4	100	3 842 528 191

Material: Steel; stainless



Foot, stainless steel

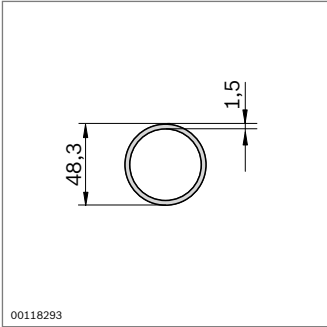
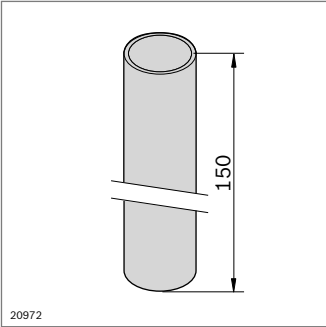
- Components for constructing feet and frames using the stainless steel tube D 48.3
- Tube fastened by clamping
- Shaft thread M16

Accessories, optional:
leveling foot **3 842 533 310** (p. 6-4)

Foot	No.
Tripod	3 842 533 307
Material:	Foot: stainless steel Fastening material: stainless steel

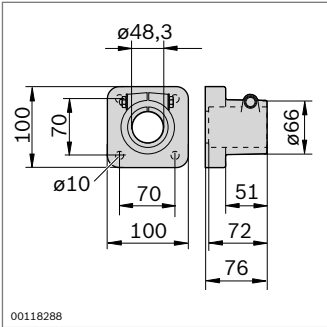
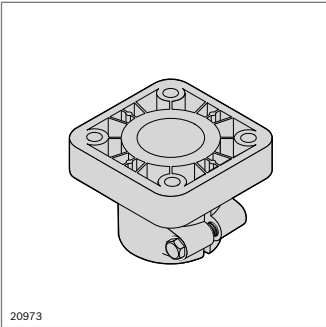
Foot	No.
Bipod	3 842 533 308
Material:	Foot: stainless steel Fastening material: stainless steel

Foot	No.
Bipod with flange	3 842 533 309
Material:	Foot: stainless steel Fastening material: stainless steel



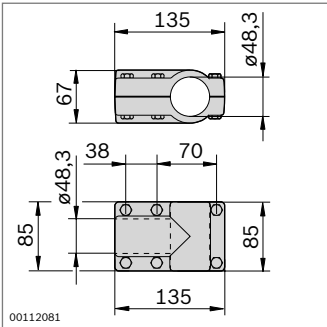
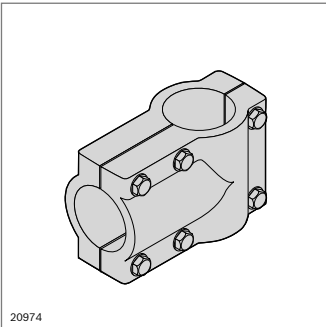
Tube D 48.3		L (mm)	No.
1 pc		200 ... 3000	3 842 993 308 / L
6 pcs		3000	3 842 533 901

Material: stainless steel



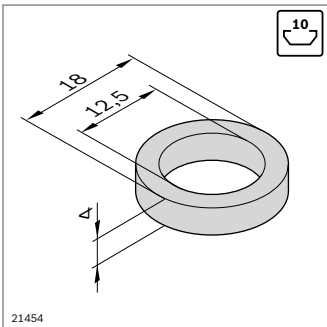
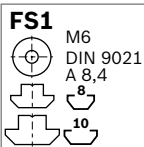
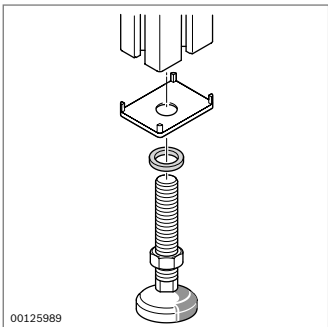
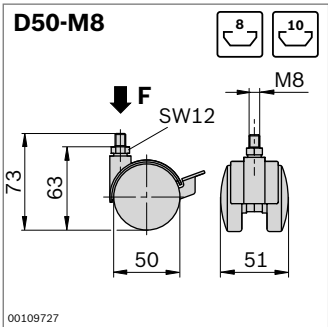
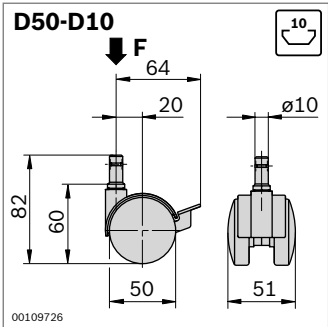
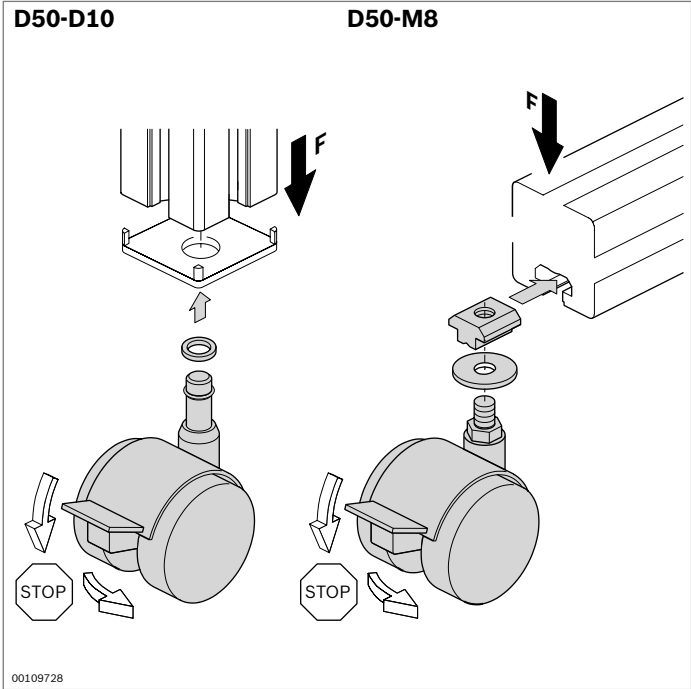
Flange	No.
	3 842 533 305

Material: Flange: PA
Fastening material: stainless steel



Cross connectors	No.
	3 842 533 306

Material: PA
Fastening material, adjustment screw: stainless steel



Double wheel



- Attractive double wheel for light applications
- Made of oil-resistant material
- Double wheel with lock
- Double wheel D50-D10 for insertion in the central hole with a diameter of 10 mm
- Double wheel D50-M8 for bolting in the profile slot

Double wheel	F (N)	ESD	No.
D50-D10	400	4	3 842 515 457
	400	4 ¹⁾	3 842 515 459

¹⁾ Conduction resistance $\leq 10^6 \Omega$
 Material: Housing, wheel, lock: PA
 Running surface: PU (ESD version only)
 Fastening material: steel, galvanized

Double wheel	F (N)	ESD	No.	FS
D50-M8	400	4	3 842 535 669	FS1
	400	4 ¹⁾	3 842 535 670	FS1

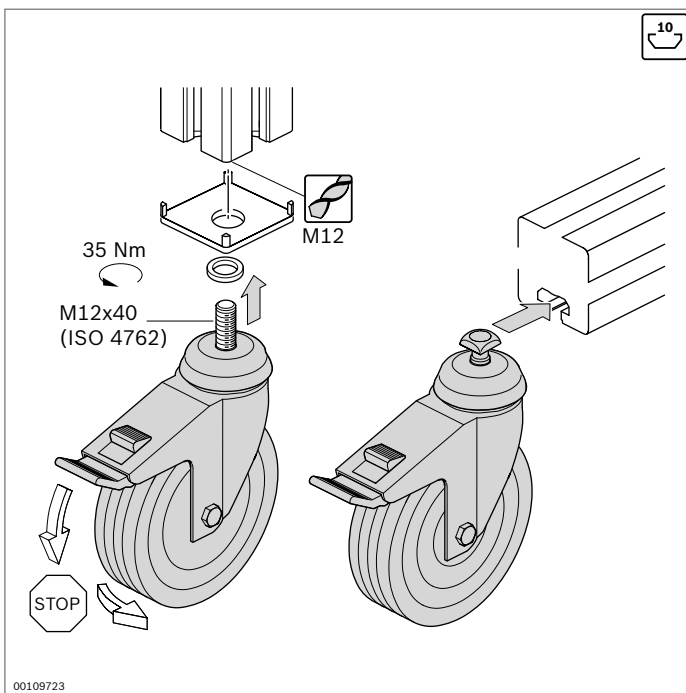
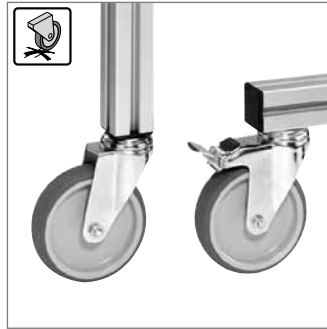
¹⁾ Conduction resistance $\leq 10^6 \Omega$
 Material: Housing, wheel, lock: PA
 Running surface: PU (ESD version only)
 Fastening material: steel, galvanized

Bearing ring

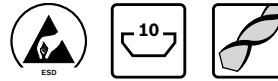
- For caps with hole
- For M12 threads
- To protect the caps when tightening accessories

Bearing ring	No.
100	3 842 536 321

Material: Stainless steel



Wheel



- Versatile range of uses
- Rollers with excellent running properties
- Available as a caster wheel with lock, caster, and trestle wheel



Especially gentle on floors



Resistant to oil, suitable for workshop floors



Clean Room Suitable for use in cleanrooms. Conductive material version in accordance with DIN EN 61340-5-1; conduction resistance 10^3 to $10^8 \Omega$



Rubber running surface made of solid rubber with good deformation elasticity. No permanent flattening of the wheel due to it traveling over edges or not being moved for long periods



Suitable for ESD-sensitive areas. Conductive material version in accordance with DIN EN 61340-5-1; conduction resistance $\leq 10^6 \Omega$

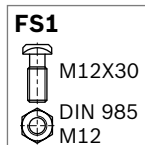
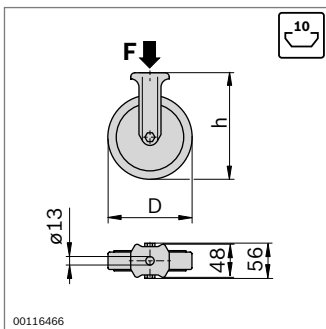
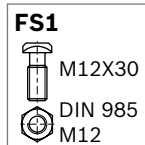
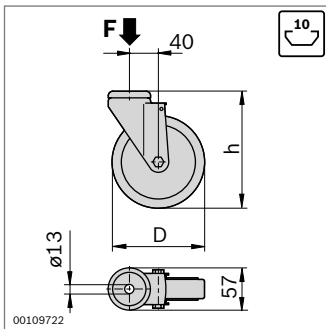
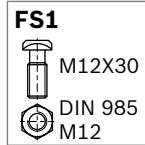
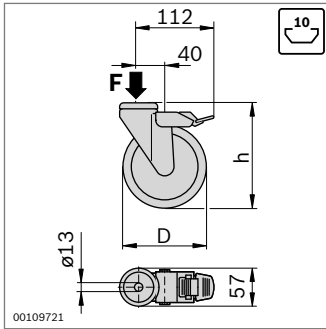
- Mounting of all rollers in the profile slot or central hole (accessories required)
- Profile machining: thread cutting M12 for assembly in central hole

Accessories, required:

- Screw M12x40 (ISO 4762) for mounting in central hole ($\hookrightarrow$ 35 Nm)
- Bearing ring if cap with hole is used (p. 6-16)

Wheel selection guide

				
Tread	Thermoplastic rubber	Polyamide 6	Solid rubber	Polyurethane
ESD	yes / no (either possible)	no	yes	yes
Tread hardness	 85° shore A	 70° shore D	 80° shore A	 94° shore A
Temperature resistance	 -20 °C ... +60 °C	 -25 °C ... 80 °C	 -20 °C ... +60 °C	 -20 °C ... +60 °C
Rolling resistance	 very good	 outstanding	 good	 very good
Travel noise	 good	 satisfactory	 very good	 good
Floor protection	 good	 satisfactory	 very good	 good
Deformation elasticity of tread	 satisfactory	 adequate	 very good	 good
Tread color	gray	black	black	gray
Makes no track marks	yes	yes	no	yes



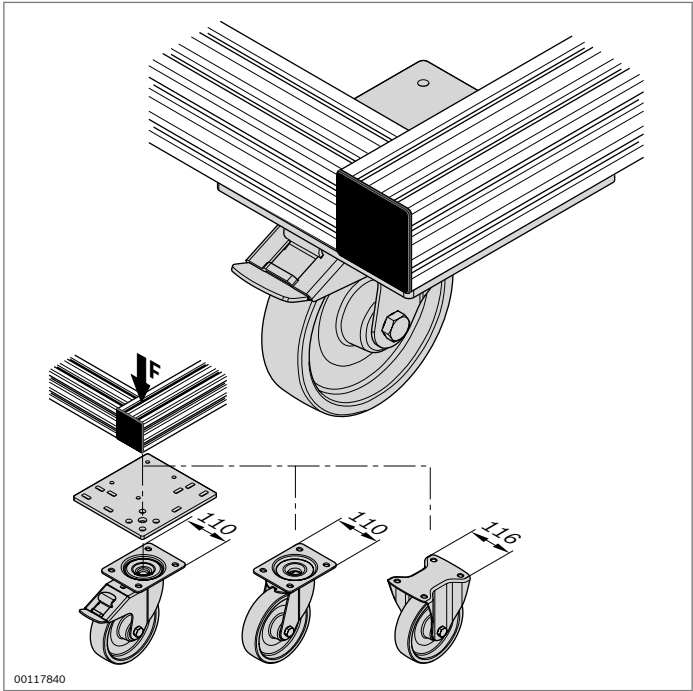
- Steerable castor with lock: lock prevents the wheel from rolling or turning

Caster wheel with lock	F (N)	D (mm)	h (mm)	ESD	No.	FS
	900	80	108		3 842 541 226	FS1
	1100	125	158		3 842 541 228	FS1
	900	80	108		3 842 541 230	FS1
	1100	125	158		3 842 541 232	FS1
	1100	125	158		3 842 515 367	FS1
	1000	125	158		3 842 524 499	FS1
	600	80	108		3 842 547 836	FS1
	800	125	158		3 842 547 838	FS1

Caster wheel	F (N)	D (mm)	h (mm)	ESD	No.	FS
	900	80	108		3 842 541 234	FS1
	1100	125	158		3 842 541 236	FS1
	900	80	108		3 842 541 238	FS1
	1100	125	158		3 842 541 240	FS1
	1100	125	158		3 842 515 366	FS1
	1000	125	158		3 842 524 500	FS1
	600	80	108		3 842 547 835	FS1
	800	125	158		3 842 547 837	FS1

Trestle wheel	F (N)	D (mm)	h (mm)	ESD	No.	FS
	900	80	108		3 842 541 242	FS1
	1100	125	158		3 842 541 244	FS1
	600	80	108		3 842 547 839	FS1
	800	125	158		3 842 547 840	FS1

Material:		Thermoplastic rubber
		Reinforced PA
		Gray PU; housing: steel, chrome-plated
		Solid rubber
		Conductive, conduction resistance $\leq 10^6 \Omega$



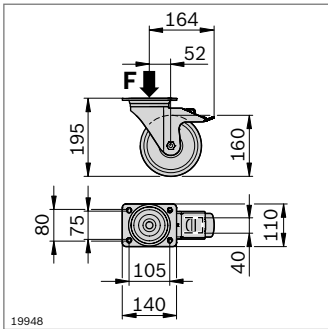
Heavy duty wheel



- Heavy-duty wheel with mounting flange
- Available as a caster wheel with lock, caster, and trestle wheel
- Heavy-duty, particularly suited for workshop applications
- Rollers with excellent running properties

Required accessories:

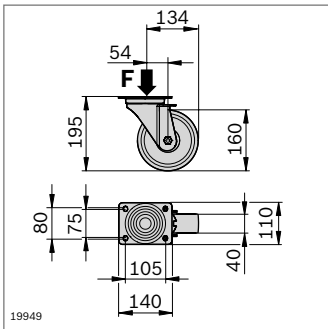
- Screw M10x16 (ISO 4762), washer A10.5 (DIN 125), lock washer 10FSt for fastening to the screw-on plate
- T-bolt, flange nut, central bolt M12 or S12 for fastening the screw-on plate to the profile frame



Caster wheel with lock	F (N)	No.
	3000	3 842 536 736

Material:

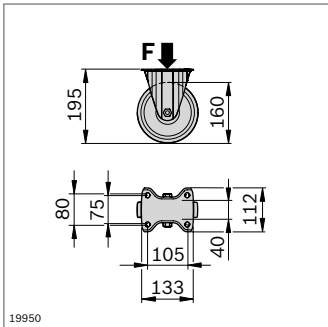
Housing: steel, galvanized,
Wheel: TPU



Caster wheel	F (N)	No.
	3000	3 842 536 737

Material:

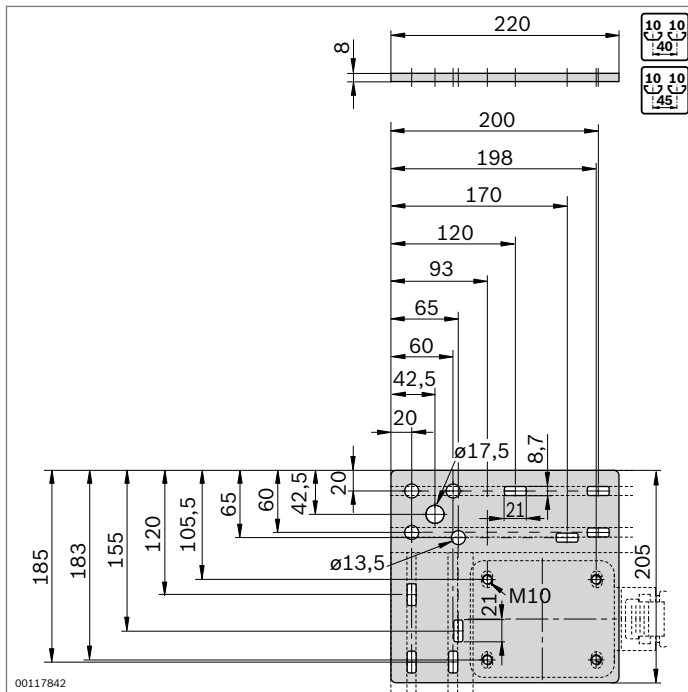
Housing: steel, galvanized,
Wheel: TPU



Trestle wheel	F (N)	No.
	3000	3 842 536 738

Material:

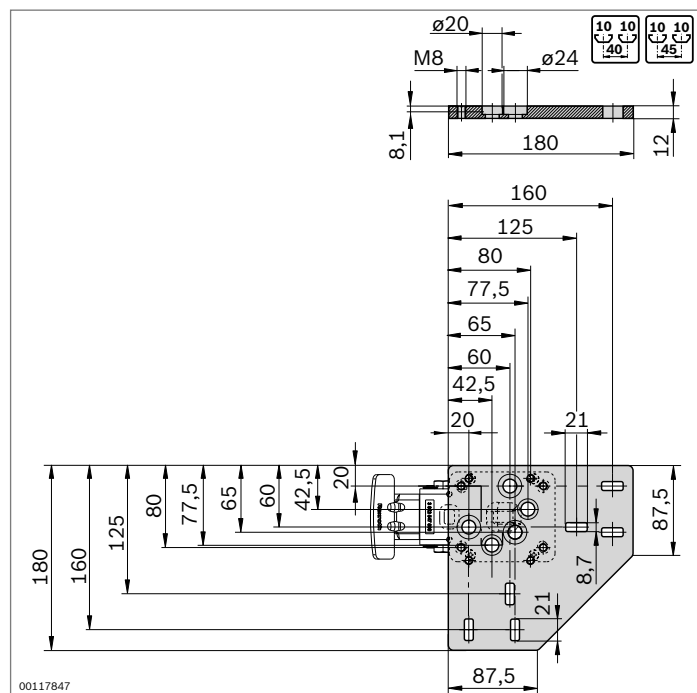
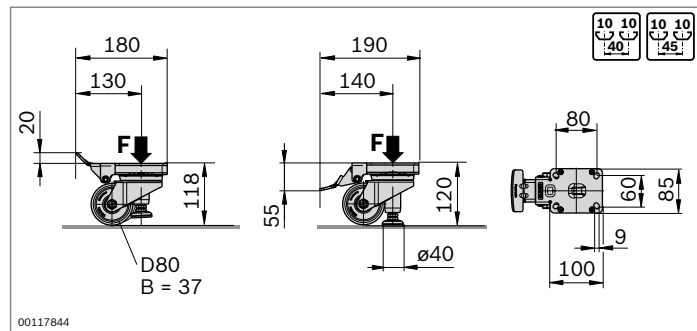
Housing: steel, galvanized,
Wheel: TPU



- Screw-on plate for attachment to 40 mm or 45 mm profiles

Screw-on plate		No.
	4	3 842 536 701

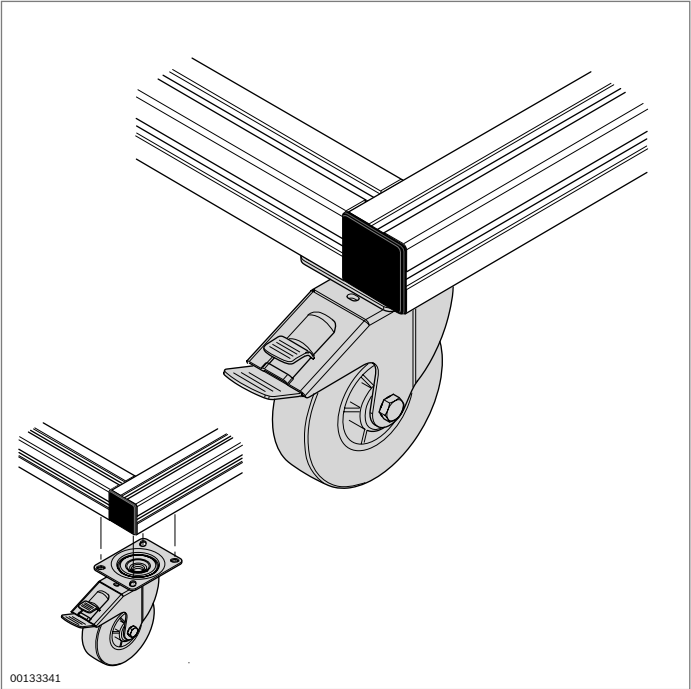
Material: Steel, galvanized



- ▶ Screw M8x35 (ISO 4762), washer A8.4 (DIN 125), locking washer 8 FSt for attaching to the screw-on plate
- ▶ T-bolt M8x30 (p. 3-6), flange nut M8 (p. 3-6), central bolt M12 or S12 (p. 3-38) for fastening the screw-on plate to the profile frame

Material: Wheel: PA6, natural white
Housing: steel, galvanized
Base plate: rubber; gray

Material:	Steel, galvanized
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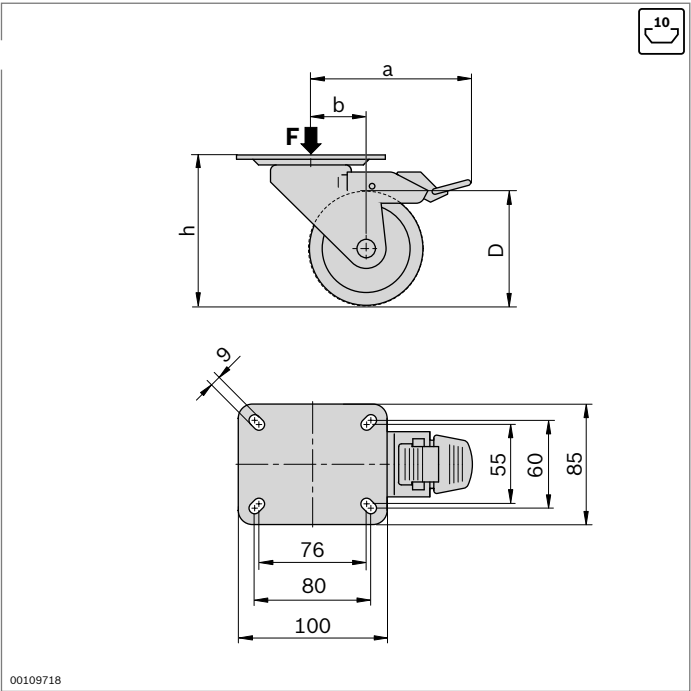


Wheel with mounting flange



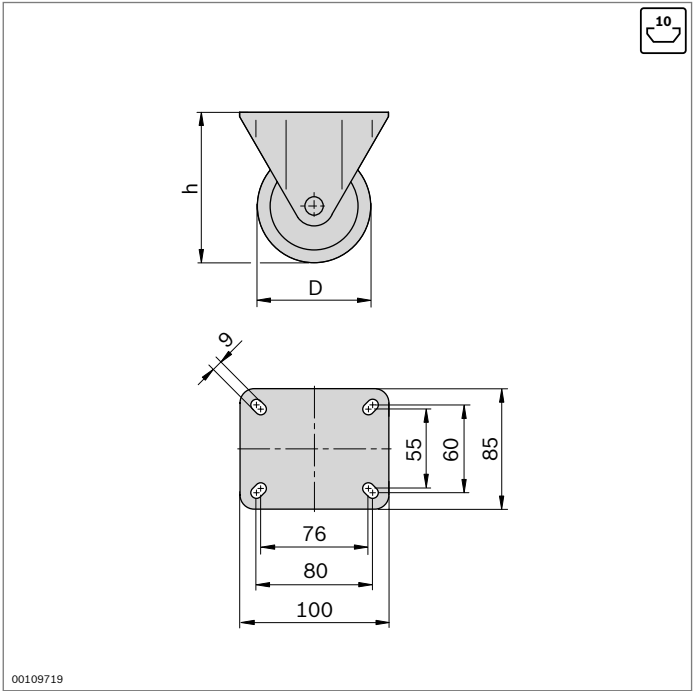
- Robust rollers with mounting flange
- Excellent running properties, particularly suitable for workshop floors
- Available as a caster wheel with lock and as a trestle wheel
- Caster wheel with lock prevents the wheel from rolling or turning

6



Caster wheel	F (N)	D	h	a	b	No.
		(mm)	(mm)	(mm)	(mm)	
	600	100	125	113	36±2	3 842 259 790
	900	125	150	123	40±2	3 842 259 791

Material: Wheel: solid rubber
Rims: polypropylene
Housing: sheet steel; galvanized



FS1

- ISO 4762
- M8x16
- 8-FSt
- DIN 125, 8,4
- M8

Trestle wheel	F (N)	D (mm)	h (mm)	No.
	600	100	125	3 842 259 792
	900	125	150	3 842 259 793

Material: Wheel: solid rubber
Rims: polypropylene
Housing: sheet steel; galvanized

Fastening kit	No.	FS
	3 842 259 794	3xFS1